

WORKING INSTRUCTIONS

Working principle

Op. 1 Machine operating buttons

- Button - 1- emergency
 2- stop
 3- low speed
 4- high speed
 5- step-by-step
 6- top bar (advance-reverse)

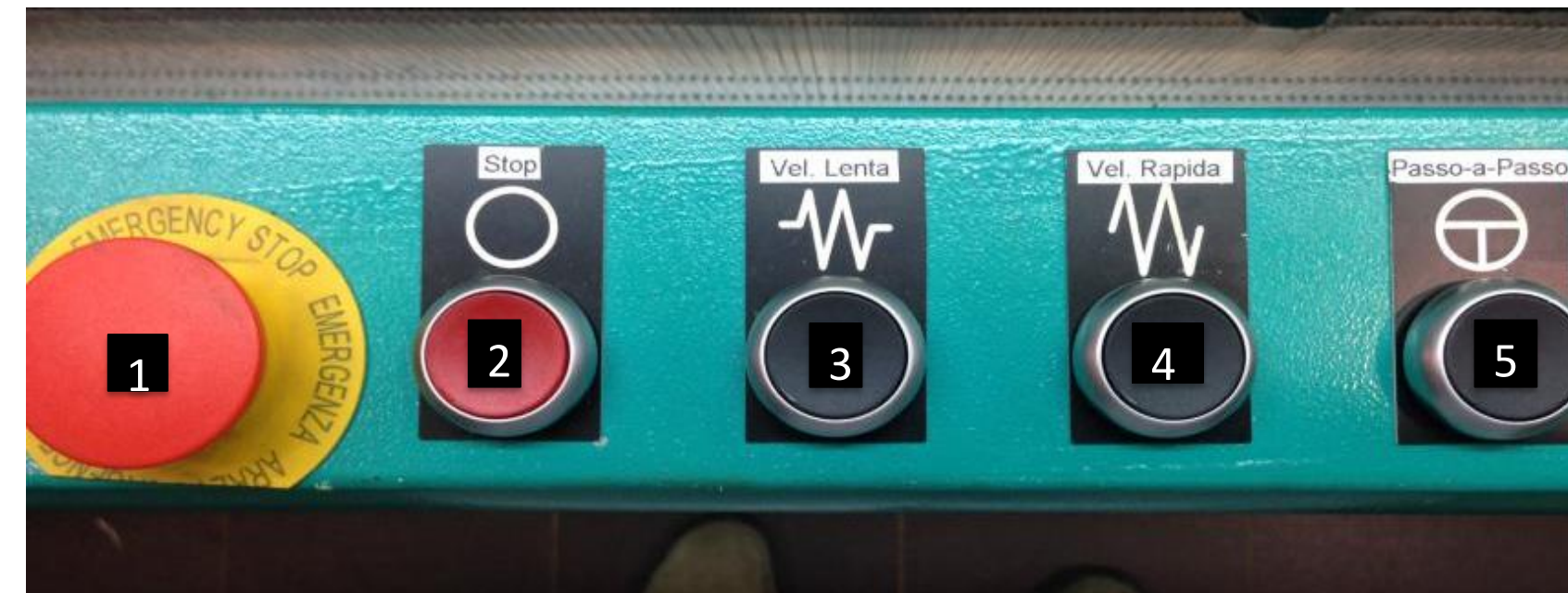


fig. 1



fig. 2

Op. 2 Running the machine manually (fig.1)



Op. 3 Control panel

- F1 - Start (fig.2)
 F2 - Meters (fig.3)
 F3 - Yarn sensor (fig.4)
 F4 - Temperature at several points of the machine (fig.5)
 F5 - Machine lighting (on or off) (fig.5)



fig. 3



fig. 4



Op. 4 Meaning of signal lights

- Orange - design failure
 White - System Ok
 Green - Machine in running
 Red - Machine stopped
 Blue - Temperature OK

fig. 5



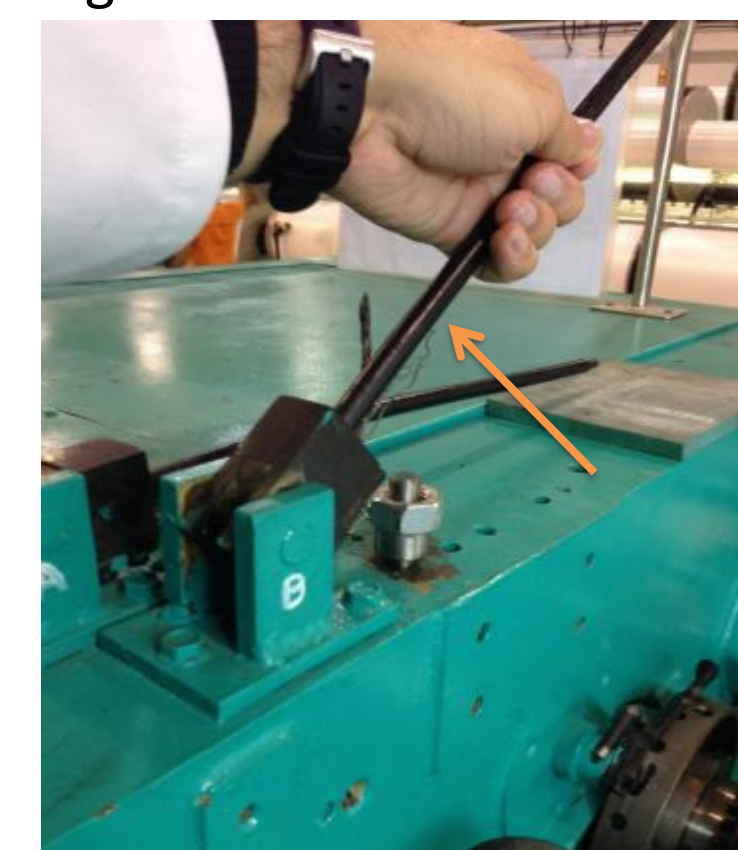
fig. 6



fig. 7

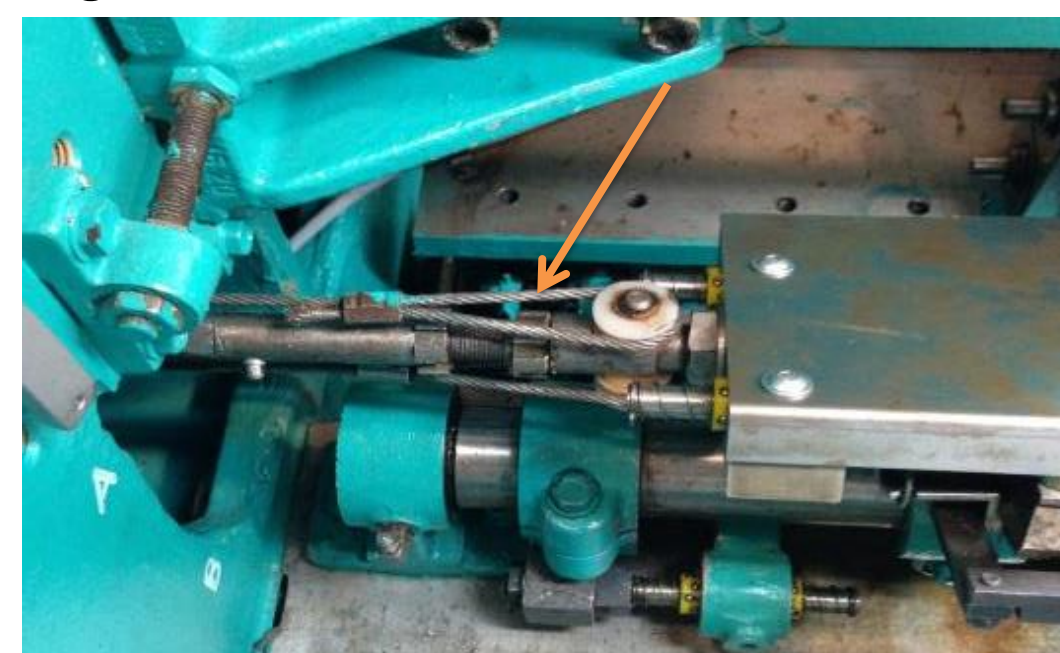


fig. 8



Op. 5 Lever to stretch or loosen the tensioners of each comb (fig.8/9)

fig.9



Op. 6 Adjust fabric tension (fig.10) Adjust yarn tension (fig.11)

fig.10



fig.11

