

AUSTROFIL OUTPUT

Type of line: MT 2x8

No. of winders: 2
 No. of ends total: 16
 Yarn characteristic: MT

Extruder: 75 mm
 Output max.: 110 kg/h
 Winder max.: 3000 m/min

Titer Denier	No. of threads	Winder m/min	Output kg/h	MFI	Spinnpos. pcs.
100	16	3000	32	23-37	8
200	16	3000	64	23-37	8
300	16	3000	96	23-37	8
400	8	3000	64	23-37	8
500	8	3000	80	23-37	8
600	8	3000	96	23-37	8
700	8	2950	110	23-37	8
800	8	2580	110	23-37	8
900	4	2800	67	23-37	8
1000	4	2800	75	23-37	8

AUSTROFIL OUTPUT

Type of line: POY 2 x 8

No. of winders: 2
 No. of ends total: 16
 Yarn characteristic: POY
 Extruder: 75 mm
 Output max.: 110 kg/h
 Winder max.: 3000 m/min

Note: winding speed depends on dpf !

Titer Denier	No. of threads	Winder m/min	Output kg/h	MFI	Spinnpos. pcs.
70	16	2500	19	30-37	8
80	16	2500	21	30-37	8
90	16	2500	24	30-37	8
100	16	2500	27	30-37	8
110	16	2700	32	30-37	8
120	16	2700	35	30-37	8
130	16	2700	37	30-37	8
140	16	2700	40	30-37	8
150	16	2700	43	30-37	8
160	16	2700	46	30-37	8
170	16	2700	49	30-37	8
180	16	2700	52	30-37	8
190	16	2700	55	30-37	8
200	16	2700	58	30-37	8
250	16	2700	72	30-37	8
300	16	2700	86	30-37	8